

# WELCOME



**FOOD SAFETY**

**ANIMAL HEALTH**

**CONSUMER PROTECTION**



# Examples of a German official control laboratory on avoidable mineral oil contamination in food

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- **1 of 5 official control laboratories of Baden-Württemberg, Germany**
  - CVUA Stuttgart has established mineral oil analysis since 2017
  - About 100 - 200 samples of food and food packaging analysed / year



Baden-Württemberg

# Introduction

Matrices we have analysed in the past few years:

For example:

- dry and non fatty food: rice, dry fruits, sweets, instant potatoe products, herbs
- fatty foods: chocolate, nuts, spices, infant formula and follow-on formula, fish and fish products, sausage products, vegetarian and vegan substitute products
- oil and fat: olive oil, rapeseed oil, palm oil, coconut oil, oil for fish cans, butter, ghee
  - we can confirm: 90% samples are without MOAH
- paper and board
- plastic packaging
- lubricating oil



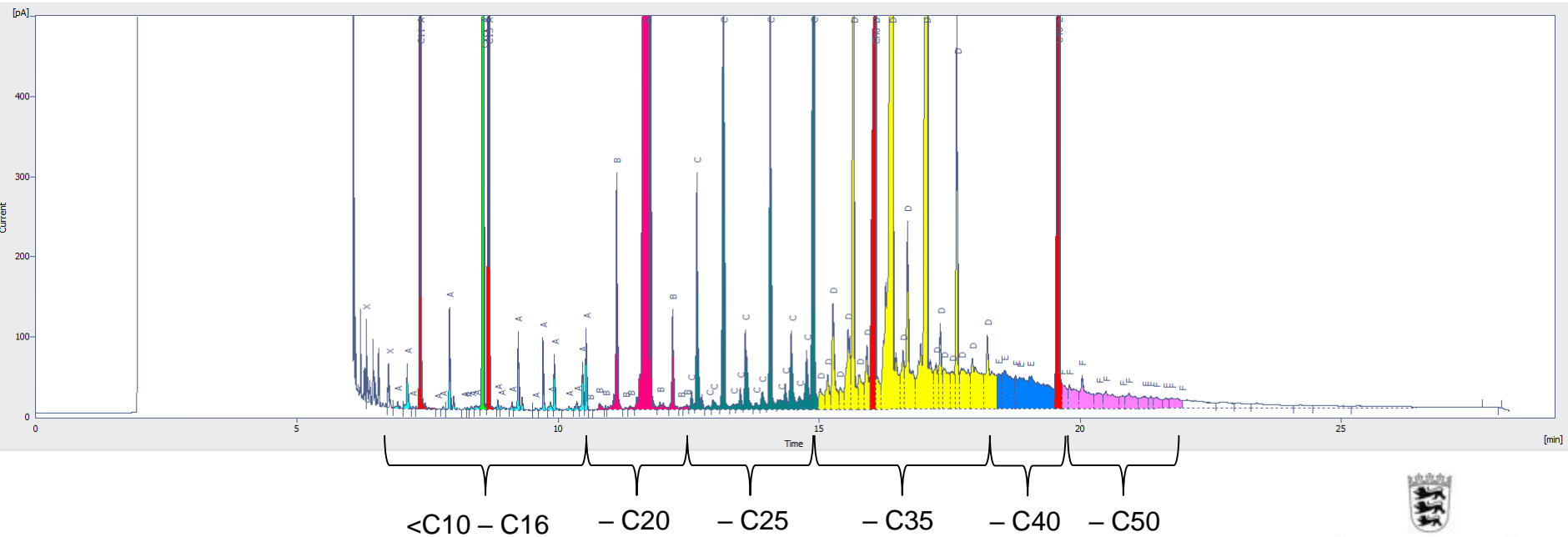
# Contamination with MOSH from packaging

# Example 1 – Butter

2023: campaign with 10 samples of butter

MOSH average: 13 mg/kg (max. 21 mg/kg total, not fat only)  
MOAH 10 of 10: < LOQ (2 mg/kg)

Typical MOSH contamination in milk fat:

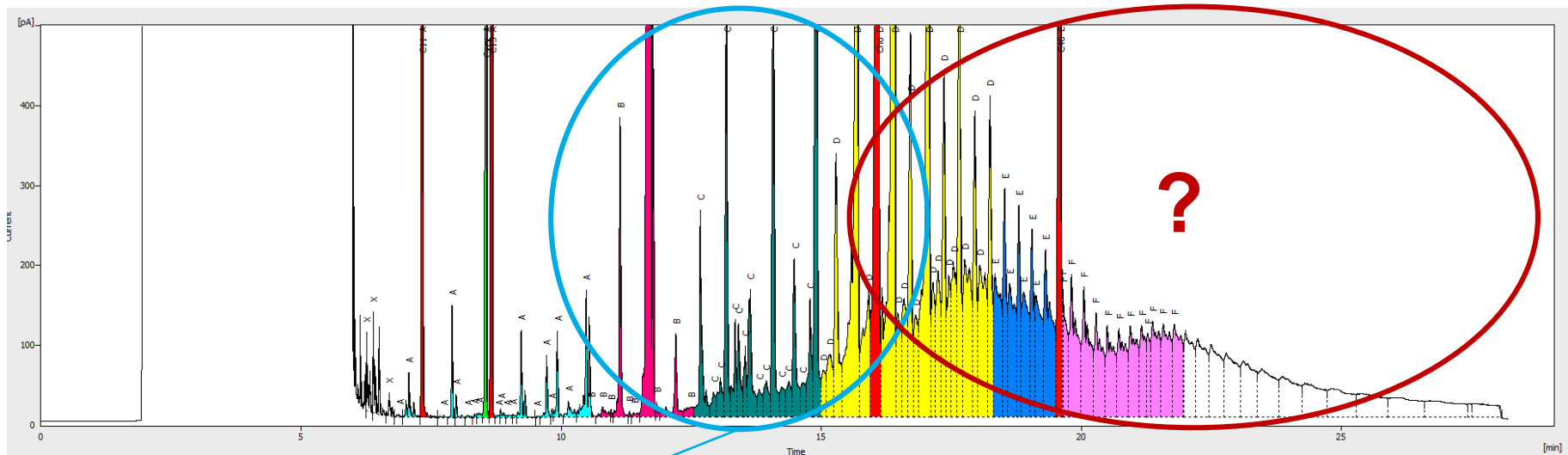


→ Butter is a concentrate made from milk fat

# Example 1 – Butter

One butter sample with a second hump:

MOSH contamination after Epox-clean up:



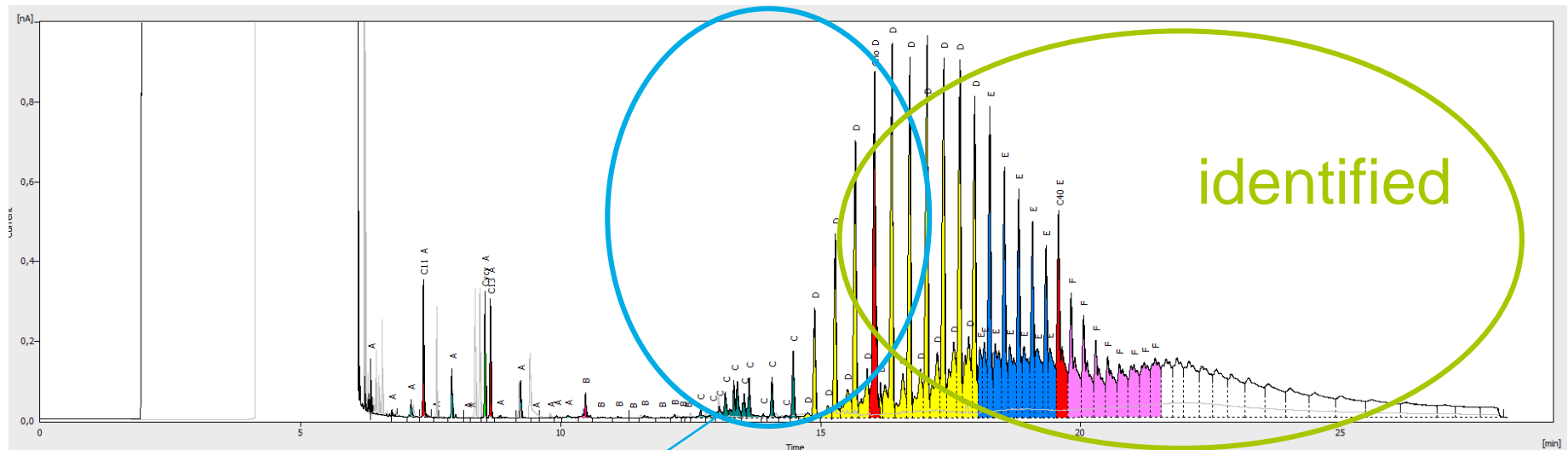
typical contamination for milk products

GCxGC-Tof-MS characteristics of second hump: a lot of cycloalkanes, waxes

# Example 1 – Butter

Packaging material:

MOSH and MOAH analysis of butter wrapping paper:



typical contamination is missing

- Avoidable, as we have not seen the contamination with other butter manufacturers
- But maybe challenging to get the packaging manufacturers on board.

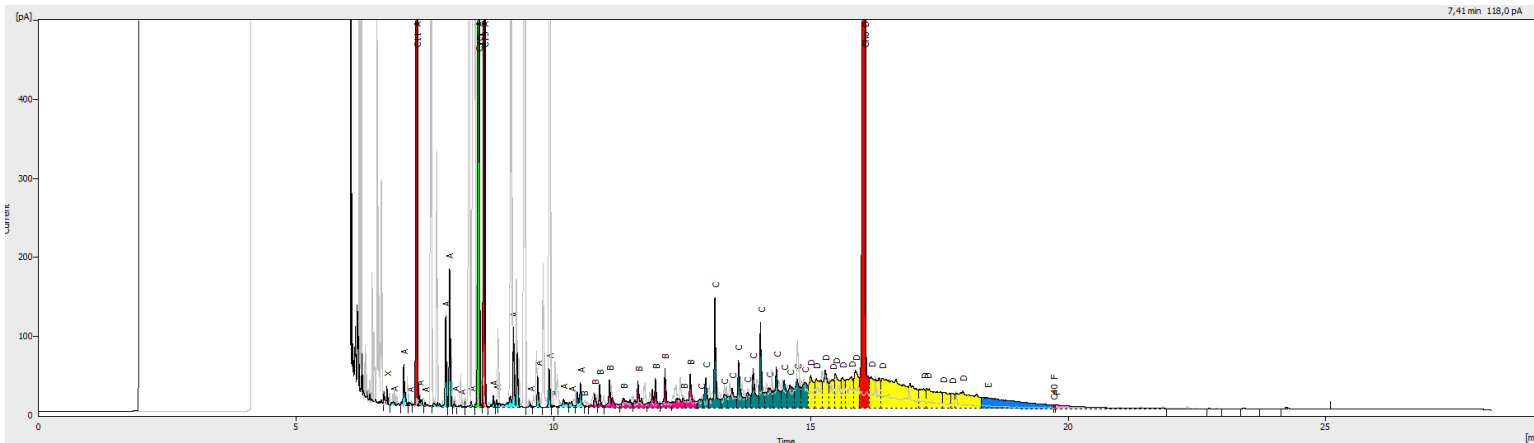


# Contamination with MOAH through the drying process of oil seeds

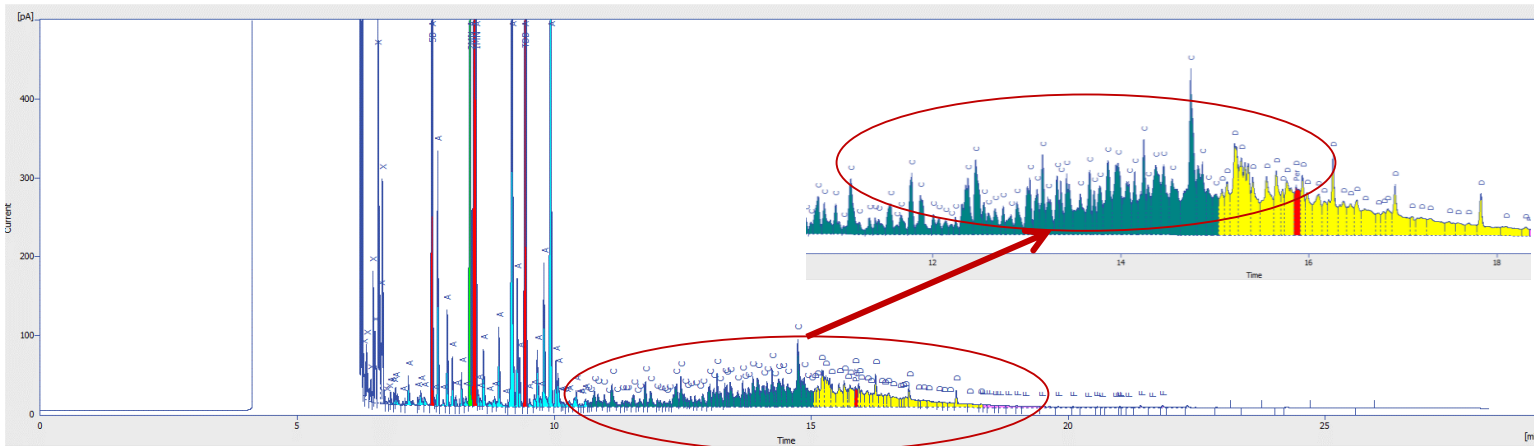
# Example 2 – Hemp oil

2023: campaign with 17 samples of hemp seed oil

MOSH average: 8.6 mg/kg (max. 18 mg/kg)  
MOAH 16 of 17 < LOQ (2 mg/kg); 1 of 17: 3.5 mg/kg



MOSH  
(Alox) =  
8.5 mg/kg

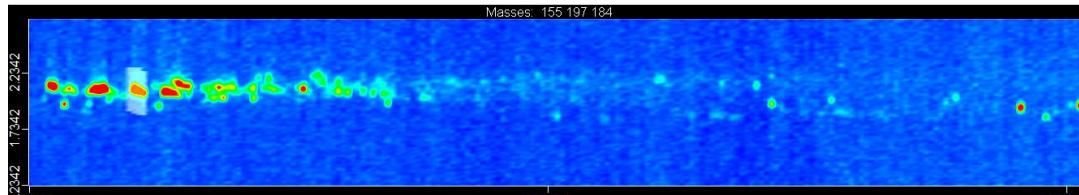


MOAH  
(EpoX) =  
3.5 mg/kg



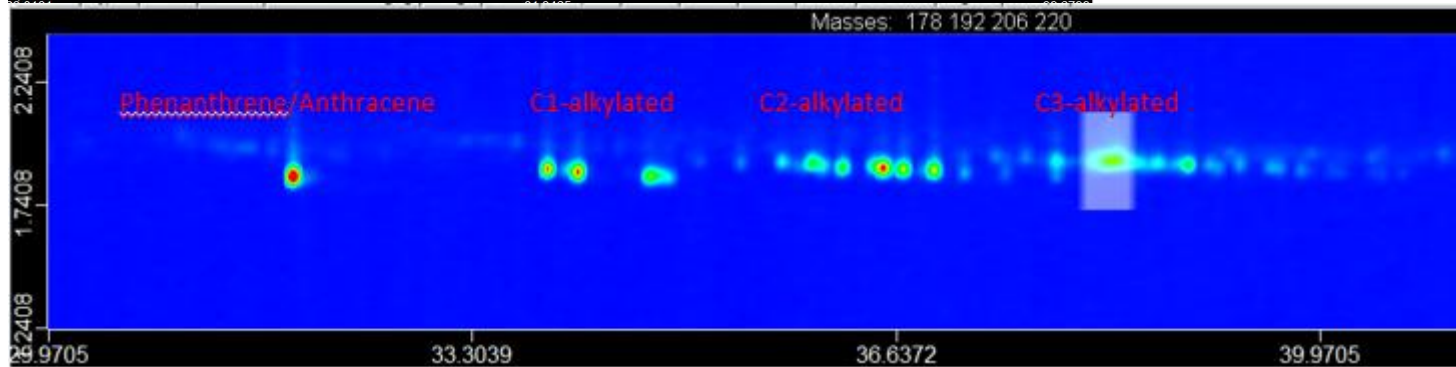
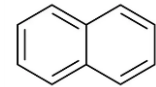
# Example 2 – Hemp oil

Comprehensive GCxGC-Tof-MS-Analysis:

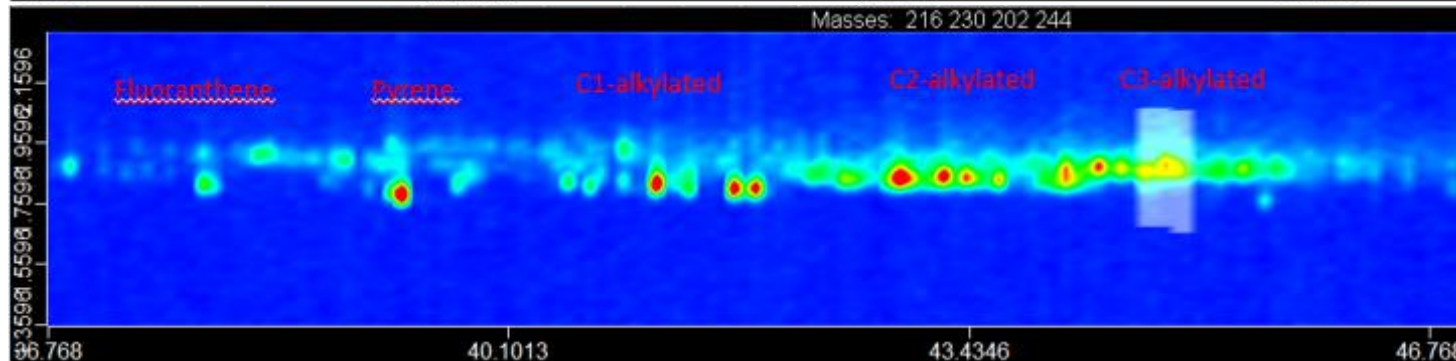
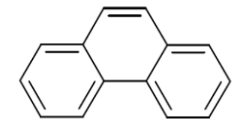


alkylated  
Naphthalenes

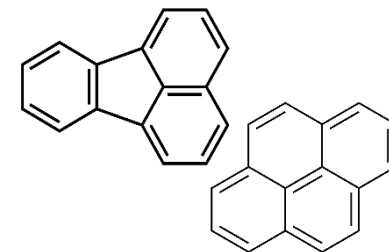
2-ring PAC



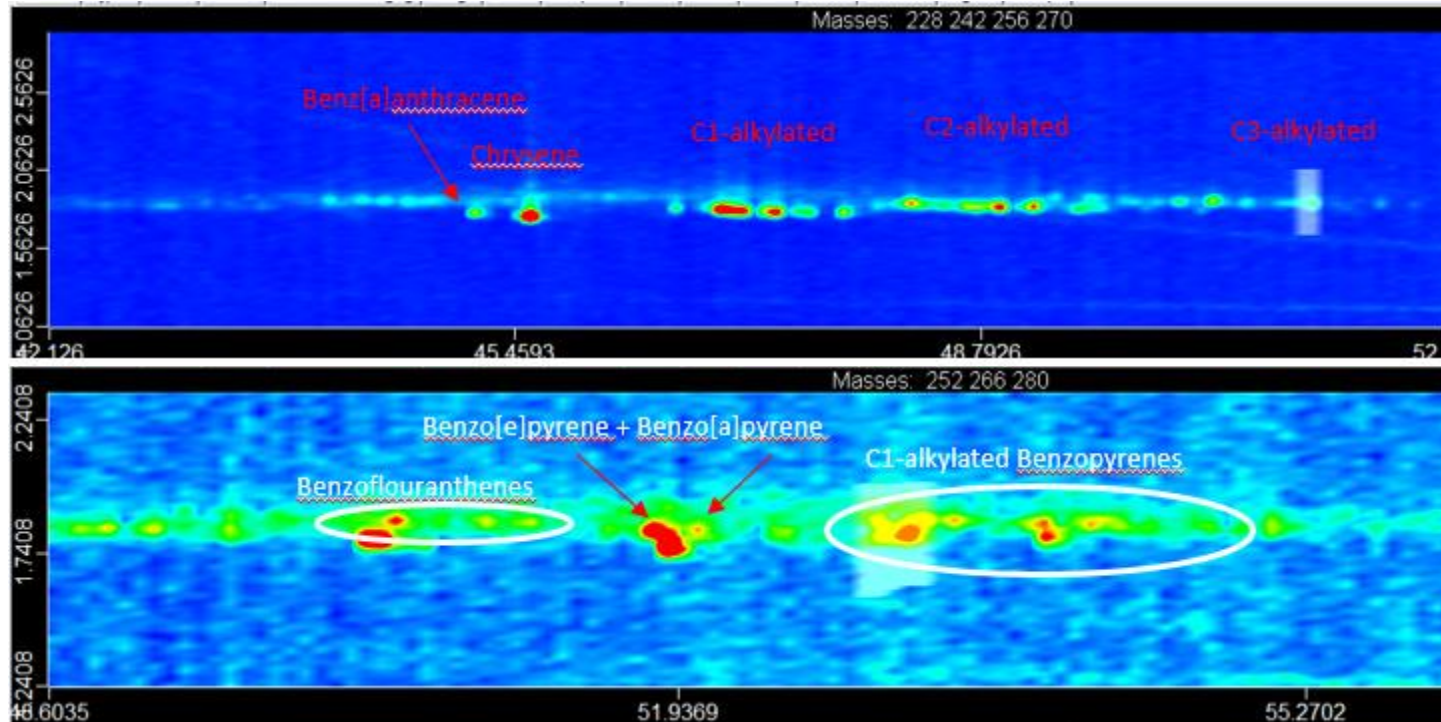
3-ring PAC



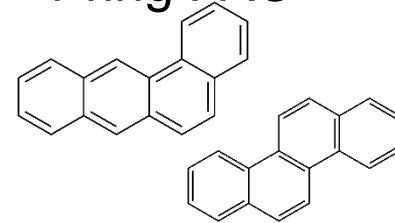
3.5 + 4-ring PAC



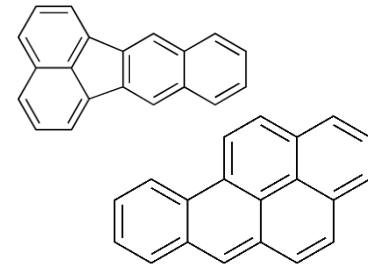
# Example 2 – Hemp oil



4-ring PAC



4.5 & 5-ring  
PAC



Feedback from the food inspector after the inspection:

Cause of the contamination: a diesel-powered hot air generator for drying the oilseeds (which possibly also contained some exhaust fumes from the diesel engine) → avoidable contamination

# Contamination of fresh fruits

-

## Is this possible?



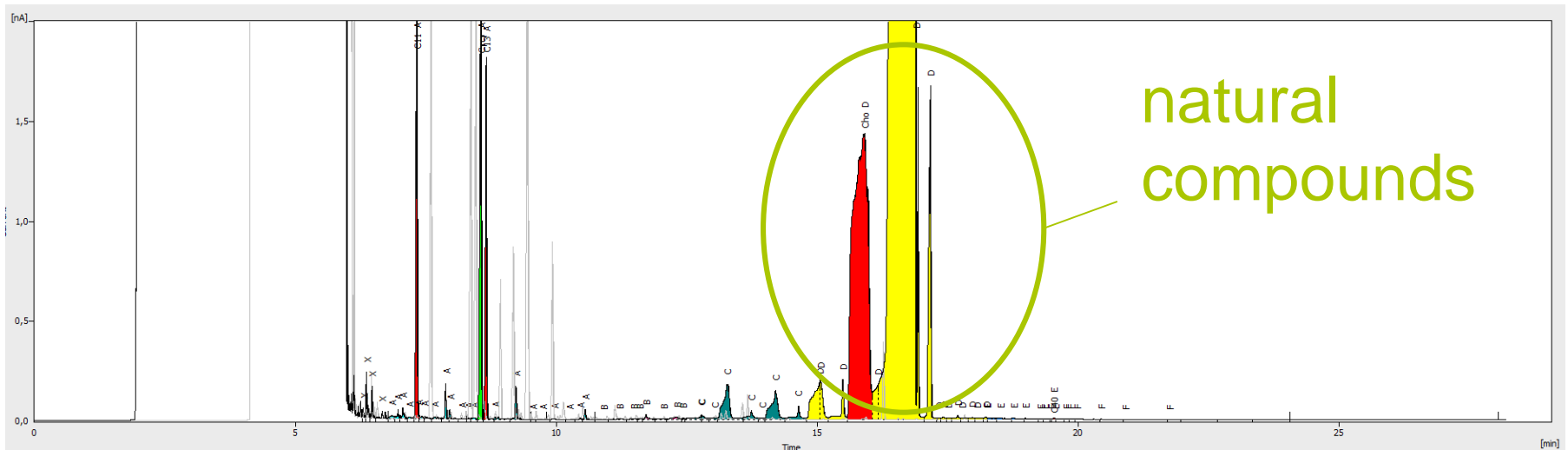
# Example 3 – Fresh apple

Results of a small research project:

Observations on local farmers markets:

Is it safe to wrap fruit and vegetables in newspaper at the weekly farmers market or to store fruit on it (wooden boxes lined with newspaper)?

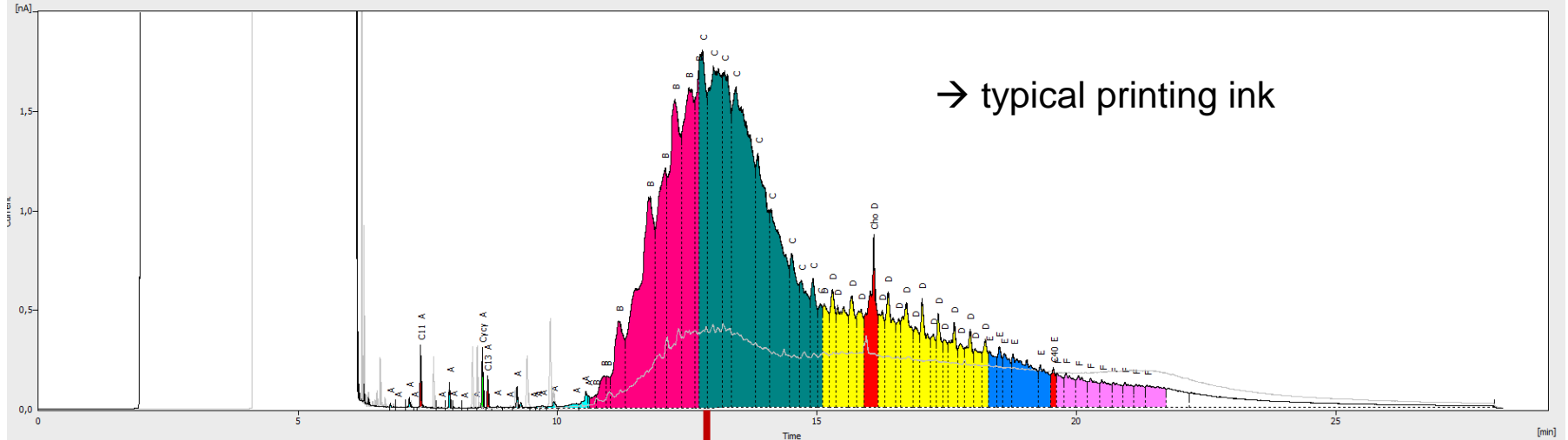
Apple peel + pulp without any storage or contact with newspaper:



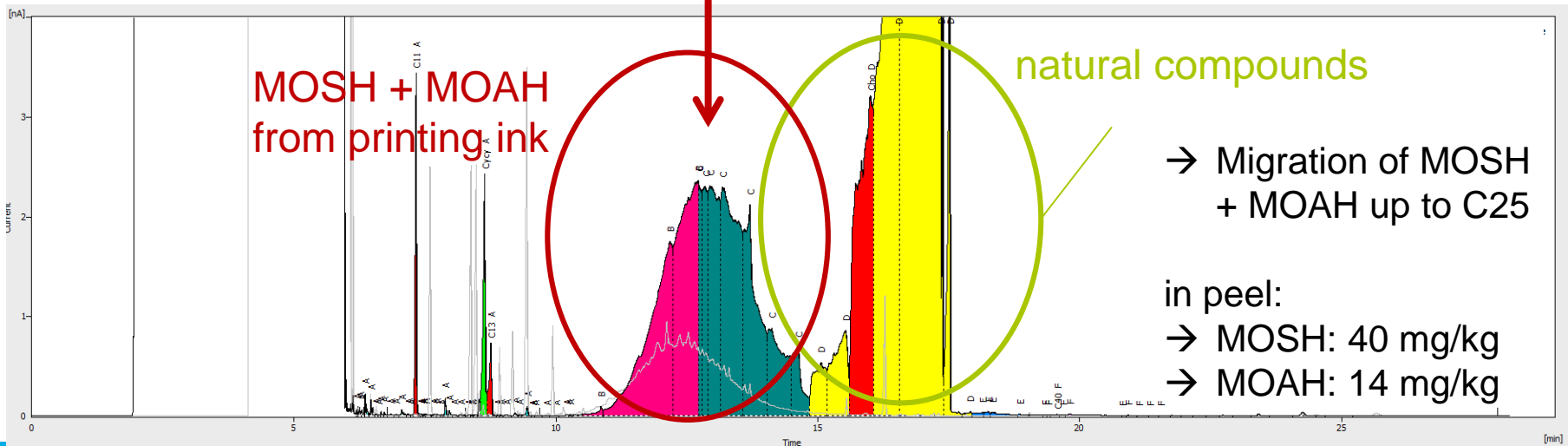
→ MOSH + MOAH < LOQ

# Example 3 – Fresh apple

MOSH and MOAH chromatogram newspaper:



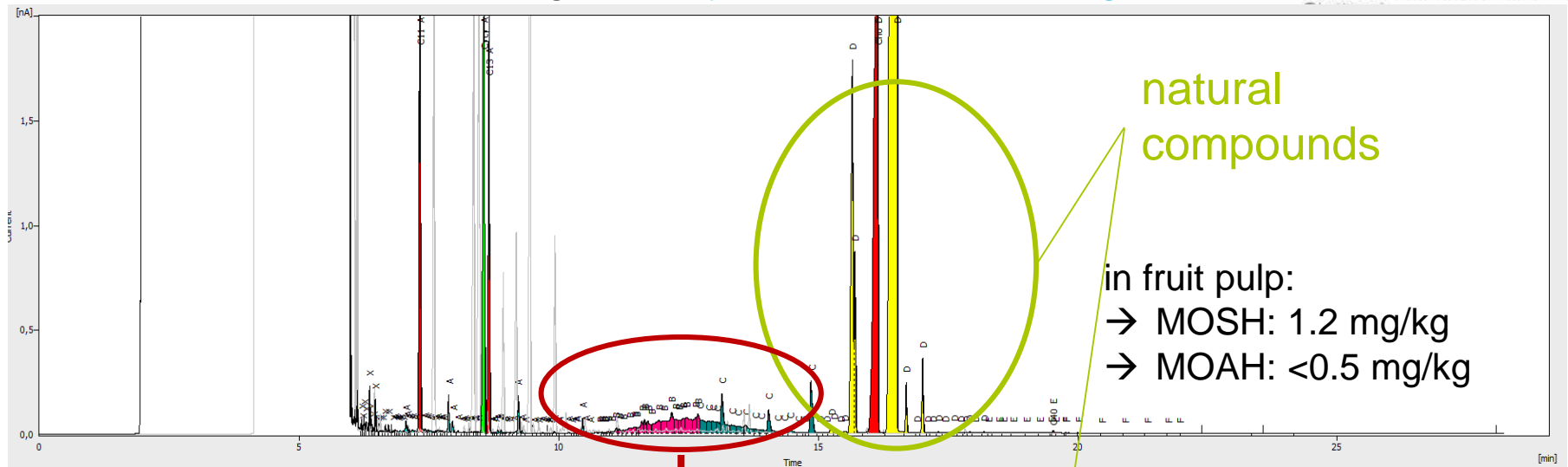
Peel of the apple after storage 2 weeks on it, room temperature:



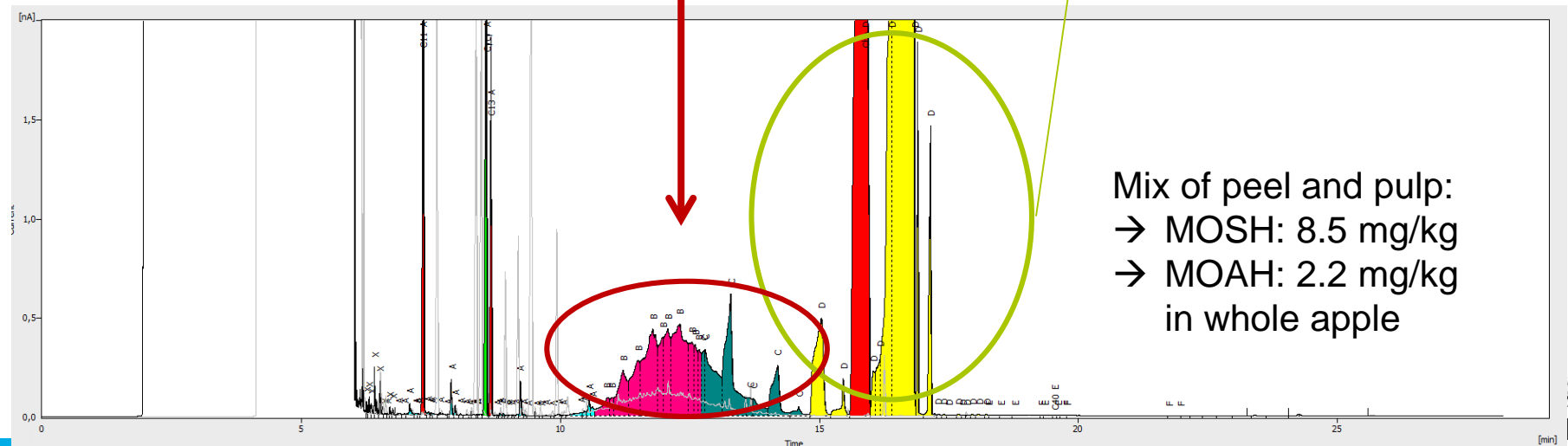


# Example 3 – Fresh apple

MOSH and MOAH chromatogram **only fruit pulp after storage:**



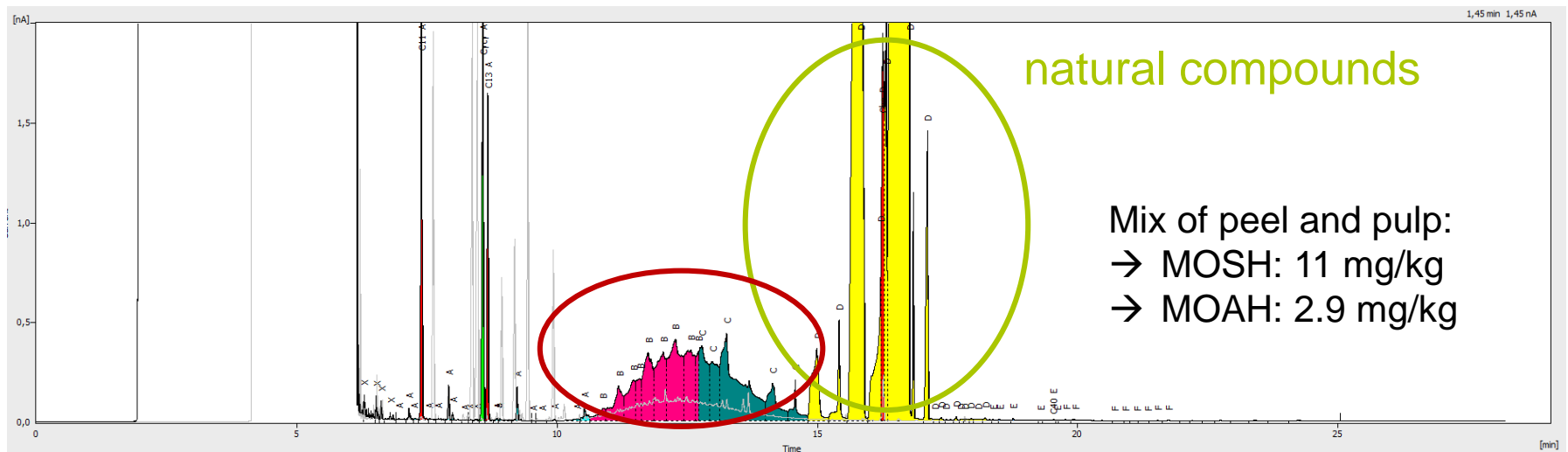
Peel and fruit pulp homogenized of one apple after storage:





# Example 3 – Fresh apple

MOSH and MOAH chromatogram of apple after washing and wiping dry with a towel:



→ Washing will not help to minimize the contamination, only peeling!

MOH = contamination during process

→ even if it is not foreseeable use: accidents or incorrect use are always possible and should also be taken into account for fresh fruits and vegetables

# Conclusion

- contamination from many different sources possible
- official controls show: most contaminations are avoidable
  - often result of lack of knowledge
- process contaminant: all food and all steps of production should be taken into account

# Thank you for your attention.

**Big thanks to Hanna Kühne and Margit Häußermann-Parmantje and the team of CVUA Stuttgart for laboratory work**

